



PENN STAINLESS PRODUCTS, INC.

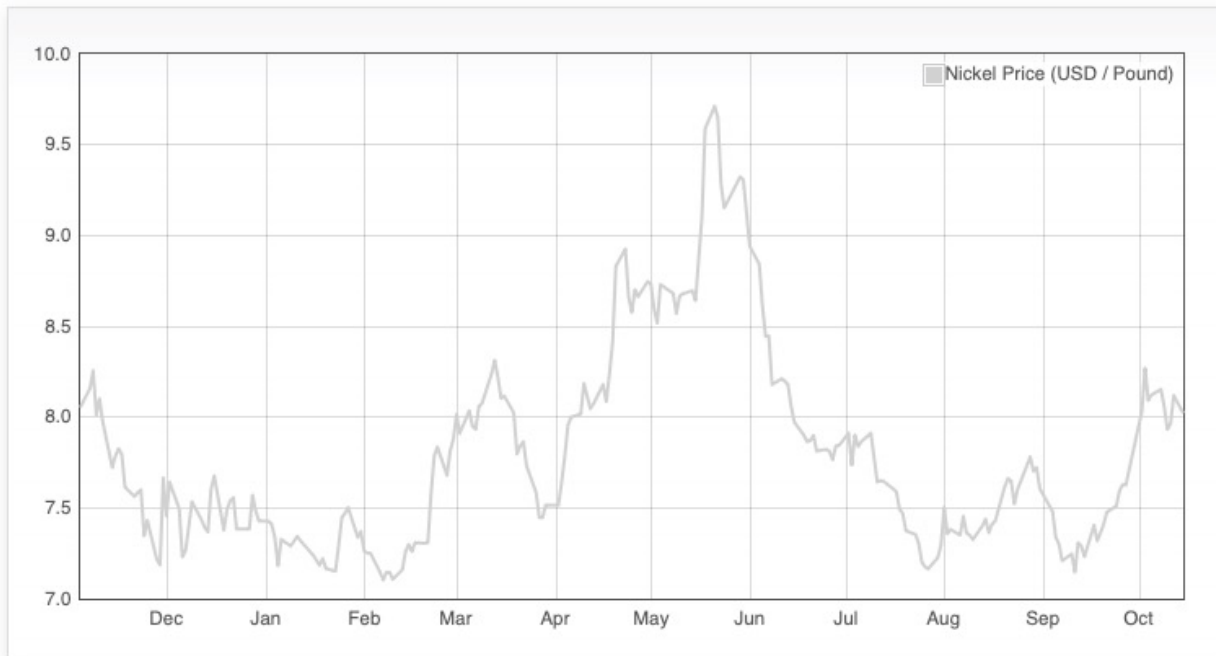
**STAINLESS PRICING UPDATE
OCTOBER 2024**

PENN STAINLESS PRODUCTS, INC.



NICKEL

Nickel Prices for the Last Year



Date	USD/lb.
9/1/23	\$9.48
10/2/23	\$8.39
11/1/23	\$8.12
12/1/23	\$7.64
1/1/24	\$7.43
2/1/24	\$7.25
3/1/24	\$7.91
4/1/24	\$7.52
5/1/24	\$8.60
6/3/24	\$8.84
7/1/24	\$7.91
8/1/24	\$7.36
9/3/24	\$7.48
10/1/24	\$8.03

PENN STAINLESS PRODUCTS, INC.



MOLYBDENUM

Molybdenum Prices for the Last Year



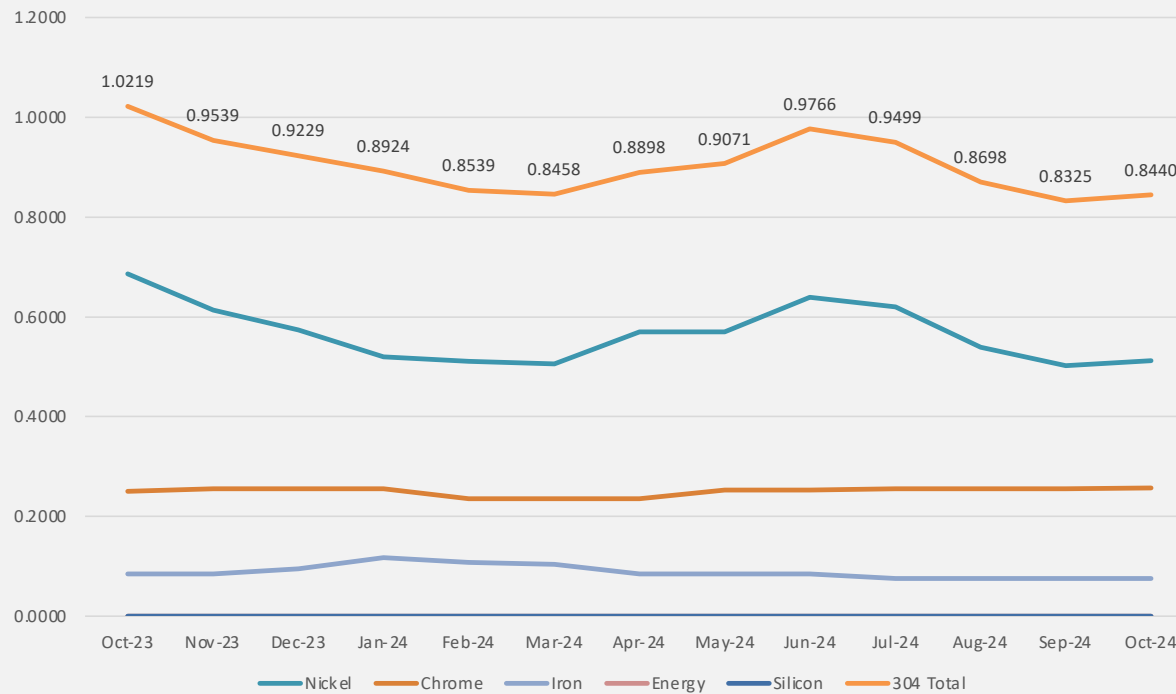
Date	USD/lb.
11/1/23	\$25.23
12/1/23	\$25.23
1/1/24	\$19.50
2/1/24	\$21.21
3/1/24	\$21.21
4/1/24	\$21.77
5/6/24	\$31.16
6/3/24	\$31.30
7/1/24	\$29.96
8/1/24	\$30.04
9/2/24	\$30.44
9/30/24	\$30.70

PENN STAINLESS PRODUCTS, INC.



RAW MATERIAL SURCHARGES (304/304L)

304/304L Surcharges



Grade	Current Surcharge
304	\$0.8440

Date Range	304 Surcharge Change
Since Jan 2024	-5.4%
Last 12 months	-17.4%

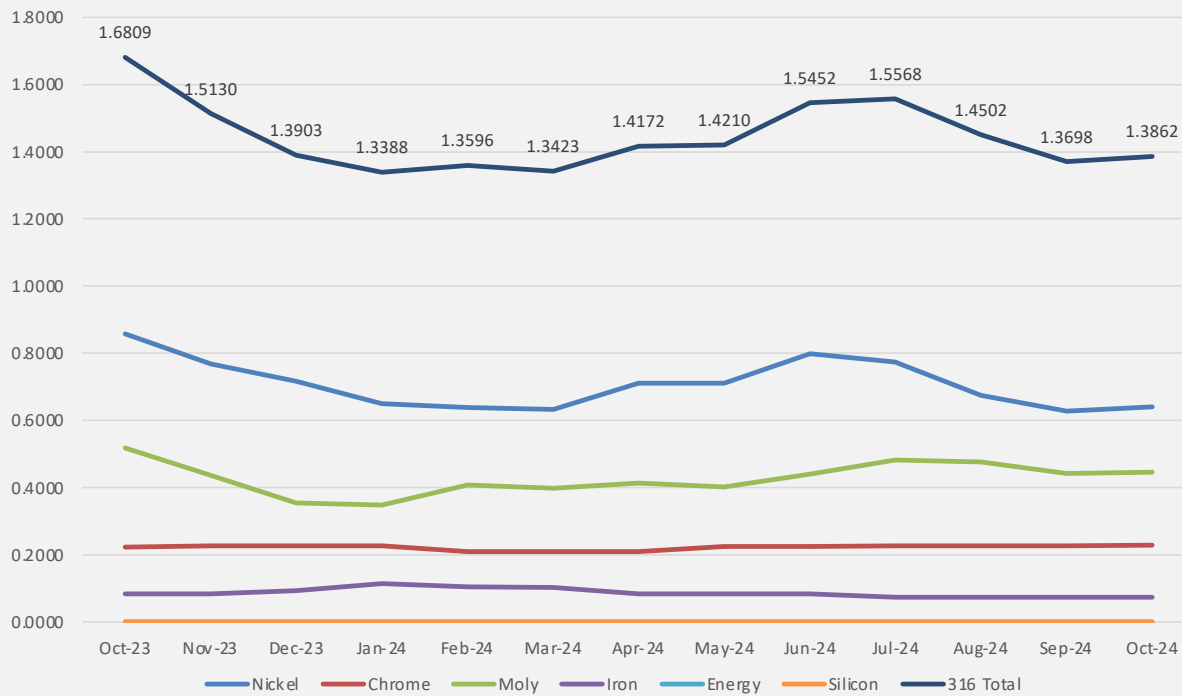
Note – Surcharges are for flat-rolled product.

PENN STAINLESS PRODUCTS, INC.



RAW MATERIAL SURCHARGES (316/316L)

316/316L Surcharges



Grade	Current Surcharge
316	\$1.3862

Date Range	316 Surcharge Change
Since Jan 2024	+3.5%
Last 12 months	-17.5%

Note – Surcharges are for flat-rolled product.

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LINE CARD



INVENTORY OVERVIEW

PLATE & DIAMOND PLATE

3/16" through 4" thick - Mill Finish & #4 Polish - Diamond Plate 3/16" to 1/2"
 Grades Available: 302 - 304 - 304L - 304 #4 Polish - 304 #8 Mirror - 309S - 310S - 316L - 316L #4 Polish
 321/H - 330 - 347/H - 430 - Duplex 2205 - 2507 - 2545MO - 17-4PH - 405 - 410 - 416 - 420 - 440C - Alloy 20

SHEET PRODUCTS

2# through 7 Gauge - 36"-72" Wide - 2# Finish - #4 Finish - #8 Finish - Perforated - Expanded Metal
 Grades Available: 302 - 304 - 304L - 304 #4 Polish - 304 #8 Mirror - 309S - 310S - 316L - 316L #4 Polish
 321 - Duplex 2205 - 409 - 410 - 430 - 430BA - 17-4PH - 17-7PH - 3011/4 Hard - 3011/2 Hard - 301 Full Hard - Alloy 20

BAR: ROUND - SQUARE - HEX - ROLLED FLAT - S/E FLAT BAR - HALF ROUNDS

Size Range: Round 3/32" thru 26" - 12" 20" R/L - Accuracy & Bearing Quality
 Grades Available: 302 - 303 - 304/L - 310S - 316/L - 321 - 347 - Duplex 2205 - 410 - 410HT - 416
 416HT - 416PSQ - 420 - 431 - 440C - 17-4PH - 17-4H1150 - Duplex 2205 - Alloy 20

STRUCTURAL: ANGLES - UNEVEN LEG ANGLES - CHANNEL - TEES - BEAMS

Laser-fused & Hot-rolled Structural - Ornamentals in Rects, Squares and Rounds
 Grades Available: 304L - 304L - 316/L

TUBING: SEAMLESS & WELDED - SANITARY TUBE (304/316 only) - HEAVY WALL HOLLOW BAR

Size Range: 1/16" OD through 14" OD - Light gauge up to 2" thick wall
 Grades Available: 304/L - 304H - 309 - 310 - 316/L - 321 - 347 - Duplex 2205 - Alloy 20 - Nickel Alloys

PIPE: WELDED & SEAMLESS

Size Range: 1/8" through 24" - Schs 5 thru XXH
 Grades Available: 304/L - 304H - 309 - 310 - 316/L - 317/L - 321/H - 347/H - Duplex 2205 - Nickel Alloys

PENNET 2000 MACHINING BAR

Available in round, square and hex
 Improved machinability - Consistent performance from lot to lot - Longer tool life - Improved surface finish - Excellent availability

MATERIAL PROCESSING

SPECIALTY PIPE AND TUBE

Supply of non-standard tube, pipe and structural items with reduced lead times. Size range 1/4" through 96" diameter, with wall thicknesses through 3"
 Grades Available: 300 Series - Duplex Grades - 6-Moly - Nickel Alloys

PLATE PROCESSING

Waterjet cutting through 8-1/2" - Cutting envelope 13' x 40' (six waterjet stations)

Laser plate cutting through 1-3/4" - Cutting envelope 8' x 20'

Shear cutting - Plate saw cutting - HD Plasma cutting - Machine cut rings & discs - Processed flat bar

BAR & LONG PRODUCT PROCESSING

Cutting through 26" diameter - Production cutting with precision tolerances through 4" diameter

Tubular products, structurals and bar products can be cut to the exact length.

24-HOUR EMERGENCY SERVICE - CALL 267-374-6463



PENN STAINLESS PRODUCTS, INC. • 190 KELLY ROAD • QUAKERTOWN, PA 18951 USA
 TOLL FREE: 1-800-222-6144 • PHONE: 215-536-3053 • FAX: 215-536-3255

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LONG PRODUCT TOLERANCES

STAINLESS ROUND BAR PER ASTM

CF Tolerances		Plus	Minus
1/2"	to 5/16"	0.001	0.001
5/16"	to 1/2"	0.0015	0.0015
1/2"	to 1"	0.002	0.002
1"	to 1-1/2"	0.0025	0.0025
1-1/2"	to 4"	0.003	0.003

HF Tolerances		Plus	Minus
Over 2"	to 2-1/2"	1/32	0.000
Over 2-1/2"	to 3-1/2"	3/64	0.000
Over 3-1/2"	to 4-1/2"	1/16	0.000
4-1/2"	to 5-1/2"	5/64	0.000
5-1/2"	to 6-1/2"	1/8	0.000
6-1/2"	to 8"	5/32	0.000
8"	to 12"	3/16	0.000
12"	to 18"	7/32	0.000
18"	to 26"	1/4	0.000

STAINLESS HOT FINISHED FLATS ROLLED AS BAR PER ASTM A479 / A484

Width (inch)	Width Tolerance	Thickness Tolerance in Inches					
		1/8 - 1/2	1/2 - 1	1 - 2	2 - 4	4 - 6	6 - 8
to 1 (incl)	+0.015 -0.015	+0.009 -0.008	+0.010 -0.010	—	—	—	—
over	+0.021 -0.021	+0.012 -0.012	+0.016 -0.016	+0.021 -0.021	+0.022 -0.022	+0.024 -0.024	+0.026 -0.026
to 4	+0.021 -0.021	+0.015 -0.015	+0.020 -0.020	+0.031 -0.031	+0.031 -0.031	+0.032 -0.032	+0.033 -0.033
over	+0.023 -0.023	+0.015 -0.015	+0.020 -0.020	+0.031 -0.031	+0.032 -0.032	+0.033 -0.033	+0.034 -0.034
to 8	+0.023 -0.023	+0.015 -0.015	+0.020 -0.020	+0.031 -0.031	+0.032 -0.032	+0.033 -0.033	+0.034 -0.034
over	+0.128 -0.128	+0.016 -0.016	+0.020 -0.020	+0.031 -0.031	+0.032 -0.032	+0.033 -0.033	+0.034 -0.034
to 12	+0.158 -0.158	+0.020 -0.020	+0.031 -0.031	+0.031 -0.031	+0.032 -0.032	+0.033 -0.033	+0.034 -0.034

STAINLESS SEAMLESS & WELDED STANDARD PIPE PER ASTM A312 / A999 / A1016

Nominal Pipe Size Inches	ASTM Seamless		ASTM Welded	
	Plus	Minus	Plus	Minus
1/8 IPS to 1-1/2 IPS incl.	.015	.031	.015	.031
1-1/2 IPS to 4 IPS incl.	.031	.031	.031	.031
4 IPS to 6 IPS incl.	.062	.062	.062	.062
6 IPS to 18 IPS incl.	.093	.093	.093	.093
Wall Tolerances	By WH	12.5%	By WH	12.5%
Weight Tolerances	10.0%	3.5%	10.0%	3.5%

STAINLESS SEAMLESS & WELDED STANDARD TUBING PER ASTM A269

Group	Nominal Outside Diameter, in.	Permissible Variations in Outside Diameter, in.		Permissible Variations in Wall Thickness, %	
		Plus	Minus	Plus	Minus
1	Up to 1/2	+0.005	-0.005	+10	-10
2	1/2 to 1-1/2, excl	+0.005	-0.005	+10	-10
3	1-1/2 to 3-1/2, excl	+0.010	-0.010	+10	-10
4	3-1/2 to 5-1/2, excl	+0.015	-0.015	+10	-10
5	5-1/2 to 8, excl	+0.020	-0.020	+10	-10
6	8 to 12, excl	+0.030	-0.030	+10	-10
7	12 to 14, excl	+0.050	-0.050	+10	-10



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FLAT ROLLED TOLERANCES

COLD ROLLED SHEET / COIL PER ASTM A480

Permitted Variations in Thickness for Cold-Rolled, Narrow, Cold-Processed Product as Coils and Cut Lengths

Specified Thickness, in.	Thickness Tolerances, for the Thickness and Width Given, Over and Under, in.		
	Width, in.	48" < w ≤ 50"	50" < w ≤ 64"
Thickness Tolerances	Over 0.012 to 0.015, incl.	0.0015	0.0015
	Over 0.016 to 0.020, incl.	0.0015	0.0015
	Over 0.020 to 0.024, incl.	0.002	0.002
	Over 0.025 to 0.030, incl.	0.002	0.002
	Over 0.030 to 0.040, incl.	0.0025	0.0025
	Over 0.040 to 0.047, incl.	0.003	0.003
	Over 0.048 to 0.056, incl.	0.003	0.003
	Over 0.060 to 0.070, incl.	0.004	0.004
	Over 0.080 to 0.118, incl.	0.006	0.006
	Over 0.119 to 0.157, incl.	0.007	0.007
Over 0.158 to 0.187, incl.	0.007	0.007	
Over 0.188 to 0.236, incl.	0.007	0.008	
Over 0.238 to 0.312, incl.	0.007	0.009	

Note 1 - Thickness measurements are taken at least 3/8 in. in from the edge of the product, except on widths less than 1 in. the measurements should be taken at least 1/8 in. from the product edge.

Note 2 - The tolerances in this table include crown tolerances.

HOT ROLLED SHEET / COIL PER ASTM A480

Specified Thickness ¹ , in.	Permitted Variation, in., Over and Under, Except as Indicated Otherwise, for Specified Width, in.		
	w ≤ 60	60 < w ≤ 90	w > 90
≤ 0.1875 to 0.250	-0.010, -0.020	-0.010, -0.020	-0.010, -0.020
≥ 0.250 to 0.3125	-0.010, -0.022	-0.010, -0.022	-0.010, -0.022
≥ 0.3125	-0.010, -0.030	-0.010, -0.030	-0.010, -0.030

¹Thickness measurements are taken at least 3/8 in. from the edge of the sheet.

PLATE THICKNESS PER ASTM A480

Tolerance below apply to the following alloys: 302 Series and 303 Series Stainless, 17-4 Duplex Grade. Tolerances listed were taken from ASTM A480 (Reference Copy).

¹Permitted Variation in Thickness of Hot-Rolled Mill Plate (Quench Plated)².

Specified Thickness (t), in.	Form (A) ¹		
	w ≤ 84	84 < w ≤ 120	120 < w ≤ 144
t < 3/16	0.005	0.070	—
3/16 ≤ t < 3/8	0.005	0.060	0.085
3/8 ≤ t < 3/4	0.005	0.060	0.085
3/4 ≤ t < 1	0.060	0.065	0.085
1 ≤ t < 2	0.070	0.075	0.095
2 ≤ t < 3	0.125	0.150	0.175
3 ≤ t < 4	0.150	0.160	0.200
4 ≤ t < 6	0.180	0.200	0.335
6 ≤ t < 8	0.235	0.235	0.335
8 ≤ t < 10	0.315	0.335	0.435

¹Thickness is measured along the longitudinal edges of the plate at least 3/8 in., but not more than 3 in., from the edge.

²For plates up to 12 in. excl. in thickness, the tolerance under the specified thickness is 0.010 in.

³Flatness of plate mill plate is measured in any 36" area under the plate rolls on the flat surface with concavity of the curvature upward. Full plates only. There is no ASTM tolerance on cut plate.

⁴Flatness of coil plate is measured on a flat surface with curvature upward and measuring the deviation from a horizontal flat surface.

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THANK YOU.

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